

A Utilization Perspective on Current and Emerging Biofuels



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Outline

- **Briefly discuss why and how engine technologies are evolving**
- **New fuels can help achieve efficiency and emissions goals**
- **Introducing a new fuel is simple, isn't it?**
- **Some guiding truths to keep in mind**



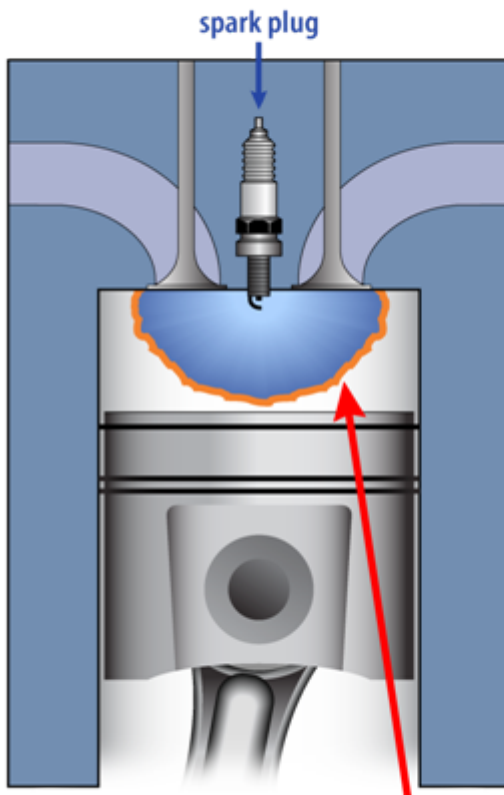
Factors Driving the Evolution of Transportation Engines and Fuels

- **Energy security**
- **Environmental consequences**

Reciprocating Engines Are Evolving

Gasoline Engine

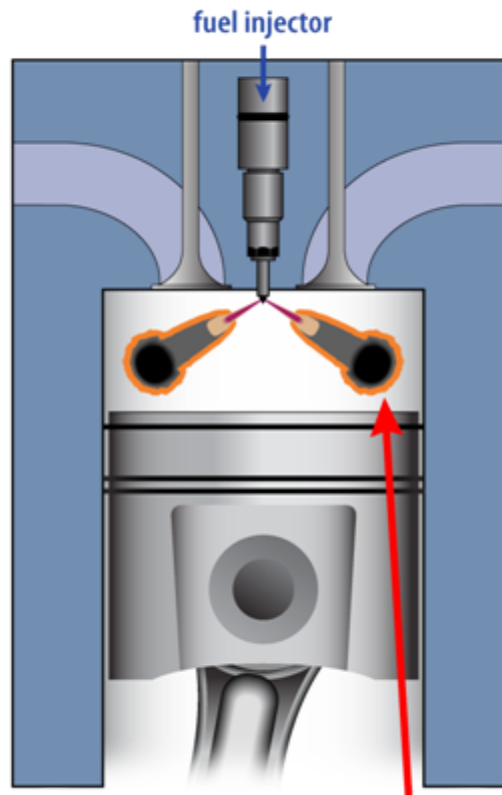
(Spark Ignition)



Hot-Flame Region:
NO_x

Diesel Engine

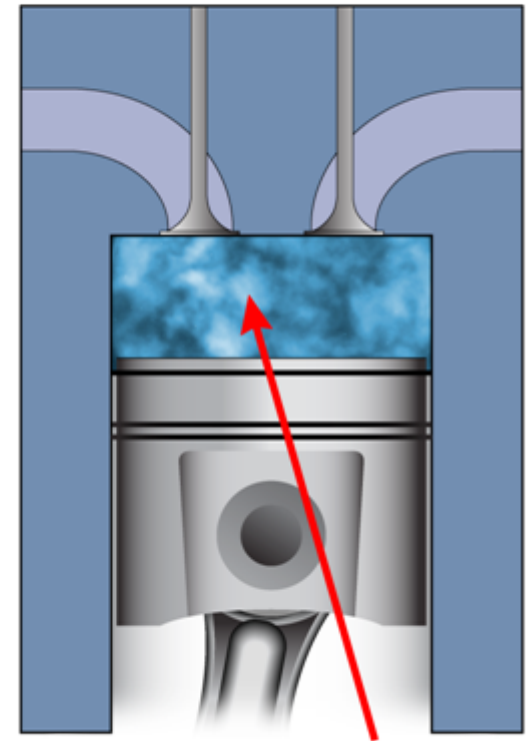
(Compression Ignition)



Hot-Flame Region:
NO_x & Soot

HCCI Engine

(Homogeneous Charge
Compression Ignition)



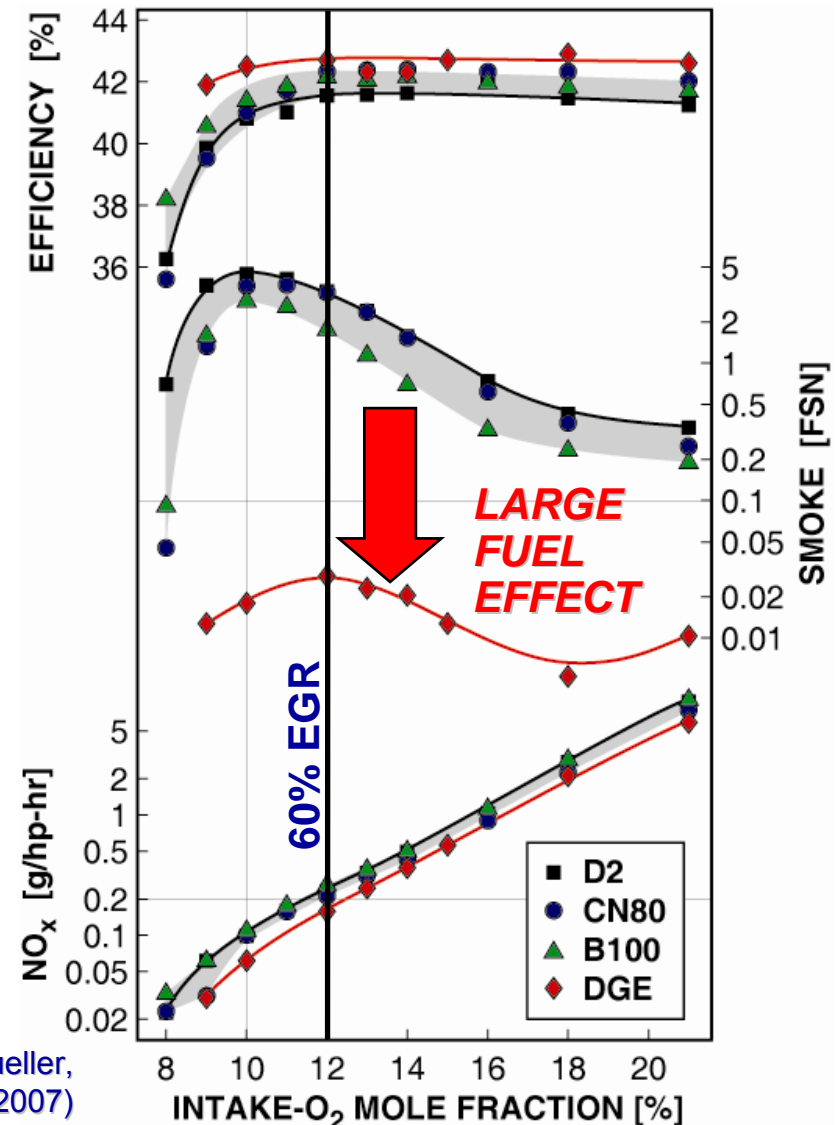
Low-Temperature Combustion:
Ultra-Low Emissions (<1900K)

Reciprocating Engines Are Evolving (cont'd)

- **Desire for increased efficiency is driving today's diesel and gasoline engines toward a common configuration:**
 - **Unthrottled**
 - **Compression ratio higher than today's spark-ignition**
 - **Compression ignition (perhaps with ignition assist)**
 - **Turbocharged**
 - **"Partially premixed" charge**
- **HCCI isn't the only promising advanced-combustion strategy**
 - **Mixing-controlled, high-efficiency, clean combustion (HECC)**
- **The optimal combustion strategy has yet to emerge**
- **Optimal fuel characteristics may be significantly different for different combustion strategies**
 - **Highly premixed (HCCI): difficult to autoignite, higher volatility**
 - **Mixing-contr. HECC: easy to autoignite, lower volatility, oxygenated**

New Fuels Can Help – But They May Cause New Problems, Too

- Highly oxygenated fuel can help break long-standing trade-offs
 - Mixing-controlled HECC
 - Cooled EGR and/or NO_x aftertreatment required (low S, P content of fuel enables use of more-active catalysts)
 - 3 Mbpd of DGE not available!
- Fuel changes can lead to higher emissions (e.g., biodiesel NO_x ↑)
 - Need to understand fuel effects on combustion
 - Fuel molecular structure matters: Ethers are better than esters for smoke reduction due to prompt CO₂ production from esters



Source: Cheng, Upatnieks, and Mueller,
Energy and Fuels 21:1989-2002 (2007)

Introducing a New Fuel Is Simple... NOT!

- **“Fit for purpose”** \equiv fuel meets all customer requirements
 - **Customers include**
 - Vehicle operators, engine manufacturers, and fuel distributors
 - Also investors, environmentalists, politicians, ... everyone!
- **Customer requirements**
 - **Cost (\$/J), ignition quality, distillation curve, availability, variability, energy density, oxidative and biological stability, lubricity, cold-weather performance, elastomer compatibility, corrosivity, efficiency, emissions (regulated and unregulated), viscosity, flash point, low-temperature heat release, metal content, odor/taste thresholds, solubility in base fuel, water tolerance, specific heat, latent heat, toxicity (acute, chronic, reproductive), environmental fate, sulfur/ phosphorus content, GHG reduction, ...**
 - **What you don't know about fuel properties can hurt you**
 - Ethanol elastomer incompatibilities (late 1970s), MTBE odor and taste thresholds (late 1990s), biodiesel cold-flow performance and NO_x emissions (early 2000s to today)

The Scale of the Problem Is Important

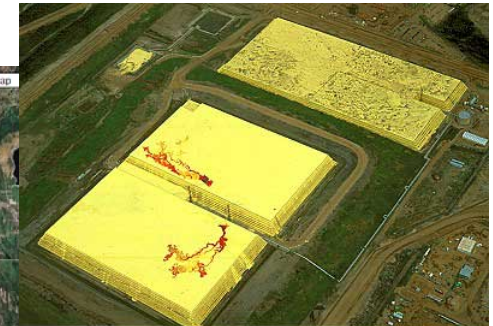
- US consumes ~20 Mbpd of petroleum
 - Would fill a container 100 yd x 53.3 yd x ~1/2 mile deep every day
- Refinery operation = conservation of mass on a grand scale
 - Everything that goes in must come out as marketable products
 - A “minor” detail may have major consequences



San Francisco Bay Area



Fort Mackay, Alberta, Canada



**Canadian
sulfur
“pyramids”**

Systems Analysis Is an Important Tool – But It Can Only Take Us So Far

- Feedstock, conversion technique, and final fuel specifications must be considered together for true process optimization
- Systems analysis can assist in avoiding known pitfalls and providing initial “best guess” configuration, but...
- With any new endeavor, there are
 - Knowns
 - Known unknowns
 - And unknown unknowns
- There will be an Edisonian component to the introduction of any new fuel, and we must be prepared to “fail our way forward”

**These must be learned
the hard way**



Some Guiding Truths to Keep in Mind

- **Increased efficiency is key goal of new engine technologies; compliant emissions enable market penetration**
 - Engines are evolving to a common hardware configuration
 - Best combustion strategy unclear → fuel requirements may diverge
- **New fuels can provide high efficiency and compliant emissions with less aftertreatment required**
 - Biofuels will be blended with petroleum fuels and expected to meet existing specs
 - Some molecules are better than others, need fundamental understanding of fuel effects for guidance
- **Thinking of introducing a new fuel?**
 - The devil is in the details of “fit for purpose”
- **Scale of the fuel-supply problem must not be underestimated**
 - What happens to any biomass that isn’t converted into fuel?

Some Guiding Truths to Keep in Mind

- **Analysis should be used to avoid known pitfalls, but it alone cannot identify an optimal system**
 - **Unknown unknowns cannot be anticipated**
 - **We must be prepared to fail our way forward**

Thank you for your attention!